

## 3D Print With Beer Filament!

Buzzed is a beer-based 3D printing filament made using waste byproducts from the beer making process. Buzzed uses those beer left-overs to create a special 3D printing material. 3D printing with Buzzed beer filament results in visibly unique print finishes. The filament produces products with a rich golden color and a noticeable natural grain. Now a stein printed with Buzzed is a true "beer stein."

Note: Because this material uses bio-waste, color may vary from batch to batch.

Buzzed beer filament can be printed on any machine capable of printing with PLA using

### Print Settings

Landfillament prints well at 180-210 C. In general, a good starting point is 10 degrees cooler than you typically print PLA. A heated bed is not necessary, though if you have one, set it to 45 C.

### Filament Information

**Quality:** All 3D-Fuel 3D printer filament is manufactured in our own production facility located in Fargo, North Dakota or in Merville, Ireland (depending on customer location). We have complete control over the manufacturing process and are able to ensure consistent quality for every spool. Learn more about 3D-Fuel USA filament quality.

**Diameter Tolerance:** Variable diameter can cause big problems in your 3D printer. We use a multi-axis laser measurement system to control our filament diameter and ovality in real time during production. Every spool has the diameter and ovality measurements listed right on the box.

**Packing Information:** 500g (1.1lbs) of Buzzed plastic filament arrives on an easy-to-use plastic reel and is vacuum sealed with a desiccant packet to keep out any moisture.

**Test Printing:** The 3D-Fuel test lab features multiple brands of 3D printers including MakerBot, LulzBot, FlashForge, and more. We 3D print what we manufacture to ensure that our filament provides the absolute best quality possible.

